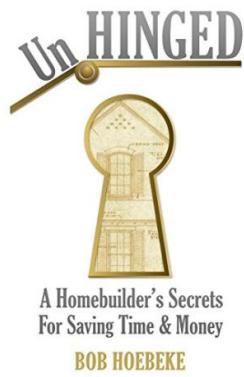


## Unhinged: A Homebuilder s Secrets for Saving Time and Money



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